

Technical Data Sheet



ATP Mount

Product: GM- 740

Product Description:

BANNERBOND is recommended for bonding most of the printed and unprinted banner materials. BANNERBOND is a very easy to use alternative against welding or stitching. The adhesive thickness of 400µm conforms very well to structured undergrounds resulting in very high adhesive performance on the most commonly used banner materials including vinyl-banner and PVC-coated textile banners. The release liner with Finger-lift feature ensures a very easy processing.
Available Widths: 25mm, 40mm, 50mm. Roll length: 25m.
Further Informations: www.bannerbond.com

Product structure:

Support	No support, transfer tape
Interliner	PET- film, 36 µm, transparent
Adhesive	pure polyacrylic , permanent, transparent
Total Thickness	0,40 mm
Adhesive weight	400 g/m ²

Characteristics:

		Average Value	Test Method
Adhesion on steel:	(after 20 min.)	15 N / 25mm	AFERA 5001
Adhesion on steel:	(after 24 h)	25 N / 25mm	AFERA 5001

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More Information can be found on:
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10.08.2017

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Application temperature:	min. 10°C
End-Use Temperature range:	from -40°C to +130°C
Shelf life:	2 years (see application information)
Durability:	4 years

The estimated durability is based on accelerated ageing tests and refers to a vertical exposure under middle European climates. The durability of the product depends on the substrate's preparation, the atmospheric conditions and the environmental influence. Exposure to extreme conditions (tropical climate, high humidity, high UV-light exposure or polluted areas) can decrease the durability in a dramatically way.

All our products are subjected to a strict quality control by our QM-System. The information is based on our present knowledge and our experience. Because of the large number of possible influences during the processing and application of our products, this information does not release the user from the obligation to conduct his own tests and trials. Users of our products are responsible for observing any patent rights that may exist and for following existing regulations. Our applications technology section is always pleased to give advice about suitability tests on original materials.